

# **Coriolis Retrofits**

Keeping the AFP machines at the edge of technology.

Coriolis is in a constant process of improving its machine.

The new developments are designed to be also available on already installed machine, to keep them up to the latest technology.



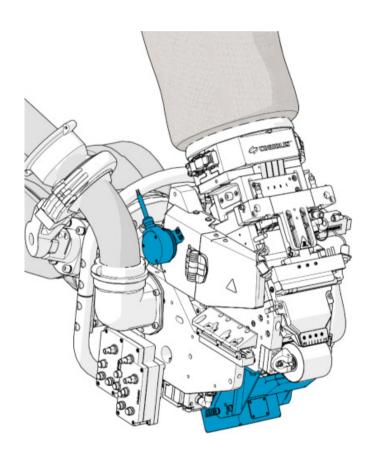
# **Content**

#### **ADD-ON**

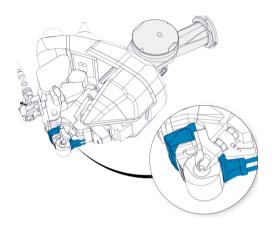
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#### **RETROFIT**

Compact Optic	10
HMI V3 to HMI V5	11
SMP to KEBA	12
NC:840d to SINUMERIK ONE	13







## **Air Blades**

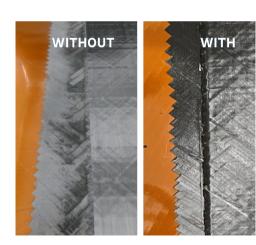
## Why?

- New roller cooling system to reduce the sparkles during TP layup and extend roller life expectancy.
- · Increase the layup quality in layup and at the cutting

#### How?

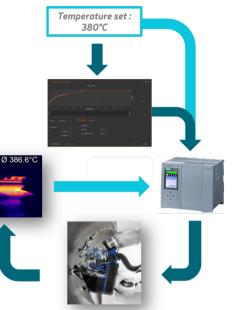
- Parts to be mounted on the head.
- Head effector to be updated.
- PLC to update.

- Any customer using TP material.
- Not compatible with the laserbeam limiter.





## **Closed Loop**



ACTUAL STANDARD

CLOSED LOOP add-on

### Why?

- Control of the LASER power to match the required temperature.
- No more heating laws.

#### How?

- Control of the LASER power based on the feedback of the IR camera.
- Installation and demonstration by CORIOLIS experts.

- Any customer with LASER heating device in HMI-V5.
- Limited to local 2D at lower speed(<200mm/s) for a control at ±20°C.



# **Trajectories Optimization**

### Why?

- Reducing the in-trajectories stops.
- Save up to 0,8sec/tape.

#### How?

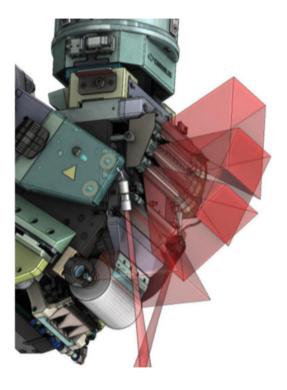
- Remote connexion to install the optimization.
- · Can be followed by productivity demonstration.

#### Who?

Any customer wishing to increase productivity or layup path efficiency.



## **3 IR Lamp Support**



### Why?

- To layup faster some TS material that is or not tacky enough, or with high steering areas.
- Preheat the subtract to ensure a better bonding while laying up.

#### How?

- Adding on the head a support with two extra lamps.
- Effector update.
- Validation of the capacity of the head to supply the energy. If not new cables to pull through the pipes.

#### Who?

Any customer with a C1 machine.







## **Splice Detection & Evacuation**

## Why?

 Based on the process, some specification might require to not layup any splice in the part.

#### How?

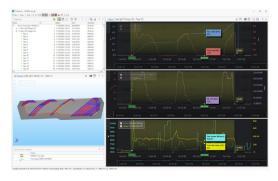
- A contrast sensor, mounted on the creel, is used to detect splice marks. Splice marking is mandatory and must be applied by the material supplier.
- The position of the splice in the fiber sheath is calculated and the evacuation optimized based on the next course length.

- Customer with C1 machines.
- On going development for C1.2.









## **High Frequency Data Export**

### Why?

- Access to high frequency data from the layup.
- CoDa will give access to 3D visualization and the possibility to process it out of the HMI PC.

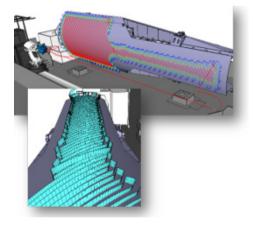
#### How?

On-site retrofit by CORIOLIS expert.

- HMI V5.8 and beyond: CoDa.
- HMI V3: access to a specific development software(if enough demand, CoDa might be implemented for V3 as well).









## **Vitual Dry Run**

## Why?

- Using a new program might require some dry run to validate
  it, where operator runs the machine at low speed. To gain time,
  SIMUReal allows to run the program through a digital twin of the
  machine and virtually dry run it.
- With SIMUReal some more advanced analysis would also be accessible as tubes simulation, material layup, or process performance.

#### How?

- SIMUREAL Software: give access to the digital twin (based on the machine archive).
- Might need an HMI upgrade to implement the virtual dry run certificate.

#### Who?

Any customer with NC controller







## HMI V3 to HMI V5

## Why?

- Implementation of a more user-friendly HMI with 3D.
   visualization, live graphics, customable parameter setup.
- Access to the latest development (CoDa, Closed loop...).

#### How?

- On-site retrofit by CORIOLIS expert.
- New acceptance.

- Customer in HMI V3.
- Controller: KUKA & SIEMENS.





## **Compact Optic**

## Why?

- More compact optic, lighter, stiffer.
- More user friendly: dedicated blocs for dedicated. configurations and CAD effector.
- · Retro compatibility with the older optic.

### How?

- On-site retrofit by CORIOLIS expert.
- New acceptance.

### Who?

Any customer with a LASER AFP.









## **SMP to KEBA**

### Why?

- SIEMENS SMP is now obsolete.
- · KEBA now introduce a wireless pendant.

#### How?

- Modification of the cell to integrate the KEBA.
- Update of the NC controller.

- Any customer with a NC controller, it might also require an HMI update.
- Customer with a wired KEBA to get a wireless pendant.







## NC: 840d to SINUMERIK ONE

## Why?

To avoid the obsolescence of the 840d.

### How?

- On-site retrofit by CORIOLIS expert.
- New acceptance.

- Any customer with an 840d NC.
- · Can be linked with an HMI update.



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